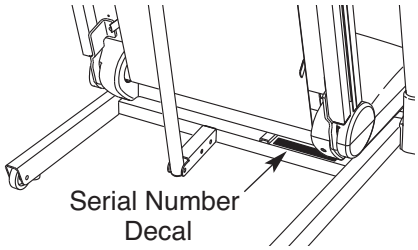
PRO-FORM®
900 ZLT

Model No. PETL10810.0
Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

If you have questions, or if there are missing parts, please contact us:

UK
Call: 08457 089 009
From Ireland: 053 92 36102

Website: www.iconsupport.eu
E-mail: csuk@iconeurope.com

Write:
ICON Health & Fitness, Ltd.
c/o HI Group PLC
Express Way
Whitwood, West Yorkshire
WF10 5QJ
UK

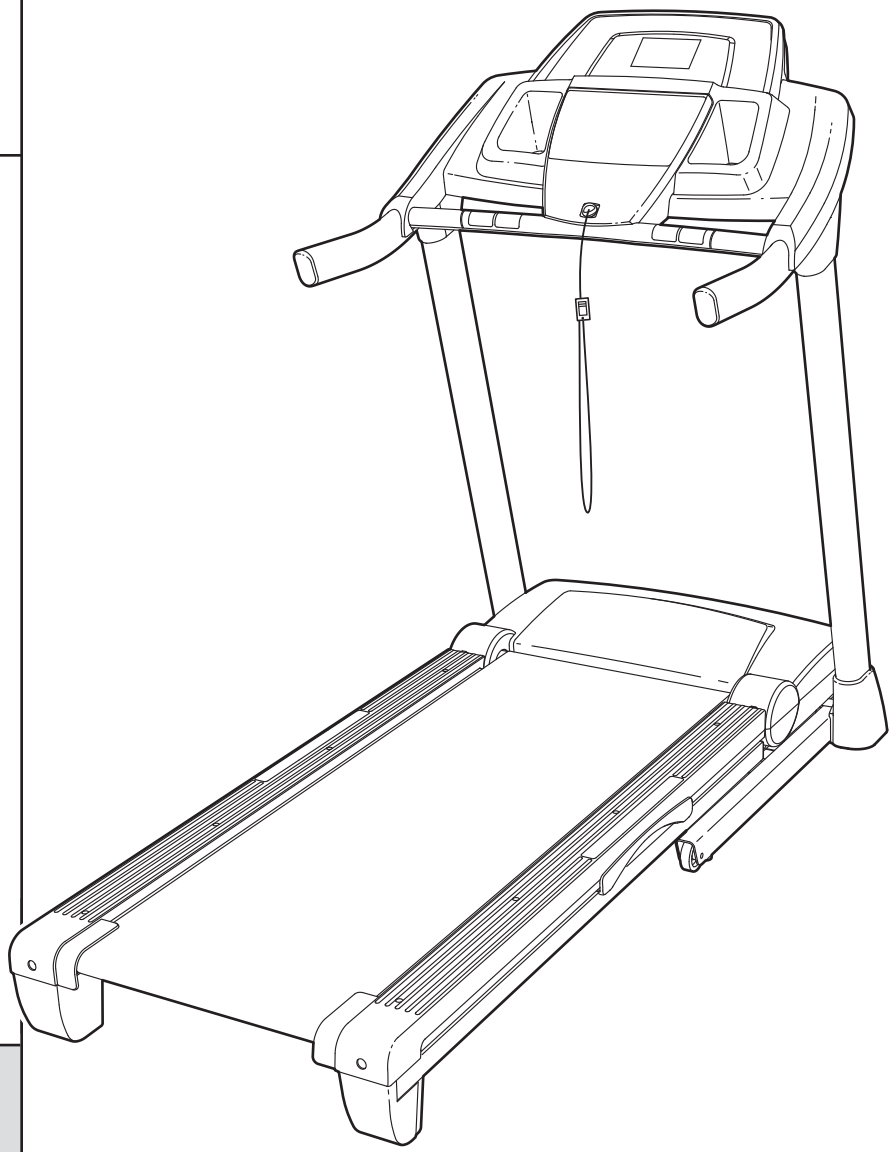
AUSTRALIA
Call: 1-800-237-173

E-mail:
australiacc@iconfitness.com

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



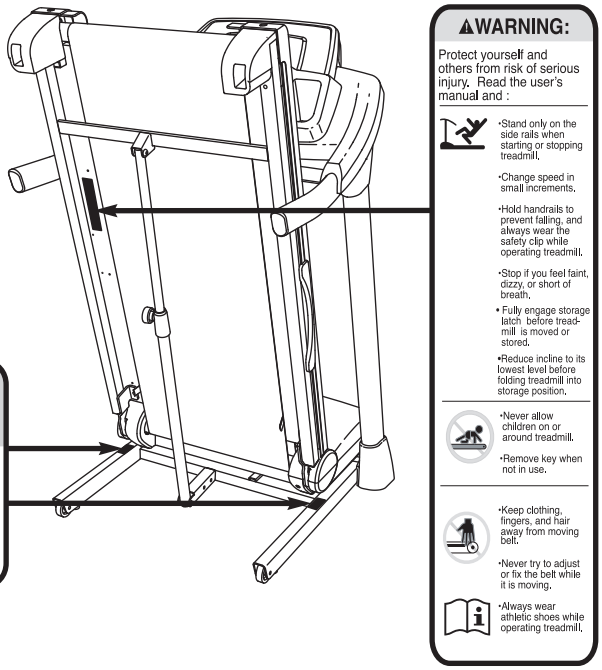
www.iconeurope.com

TABLE OF CONTENTS

WARNING DECAL PLACEMENT 2
IMPORTANT PRECAUTIONS 3
BEFORE YOU BEGIN 5
ASSEMBLY 6
HOW TO USE THE CHEST PULSE SENSOR 15
OPERATION AND ADJUSTMENT 16
HOW TO FOLD AND MOVE THE TREADMILL 24
TROUBLESHOOTING 25
EXERCISE GUIDELINES 28
PART LIST 30
EXPLODED DRAWING 32
ORDERING REPLACEMENT PARTS . . . . . .Back Cover
RECYCLING INFORMATION . . . . . .Back Cover

WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decals may not be shown at actual size.



PROFORM is a registered trademark of ICON IP, Inc.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. **Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.**
2. **It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.**
3. **Use the treadmill only as described.**
4. **Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.**
5. **Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.**
6. **Do not operate the treadmill where aerosol products are used or where oxygen is being administered.**
7. **Keep children under age 12 and pets away from the treadmill at all times.**
8. **The treadmill should be used only by persons weighing 330 lbs. (150 kg) or less.**
9. **Never allow more than one person on the treadmill at a time.**
10. **Wear appropriate exercise clothes when using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.***
11. **When connecting the power cord (see page 16), plug the power cord into an earthed circuit. No other appliance should be on the same circuit. When replacing the fuse in the power cord adapter, insert an ASTA-approved BS1362, 13-amp fuse into the fuse carrier.**
12. **If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).**
13. **Keep the power cord away from heated surfaces.**
14. **Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See TROUBLESHOOTING on page 25 if the treadmill is not working properly.)**
15. **Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 18).**
16. **Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.**
17. **The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.**
18. **The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.**

19. **Never leave the treadmill unattended while it is running. Always remove the key, unplug the power cord, and press the power switch into the off position when the treadmill is not in use. (See the drawing on page 5 for the location of the power switch.)**

20. **Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on page 6, and HOW TO FOLD AND MOVE THE TREADMILL on page 24.) You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.**

21. **When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.**

22. **Never insert any object into any opening on the treadmill.**

23. **Inspect and properly tighten all parts of the treadmill regularly.**

24. **DANGER: Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.**

25. **This treadmill is intended for in-home use only. Do not use this treadmill in a commercial, rental, or institutional setting.**

26. **Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.**

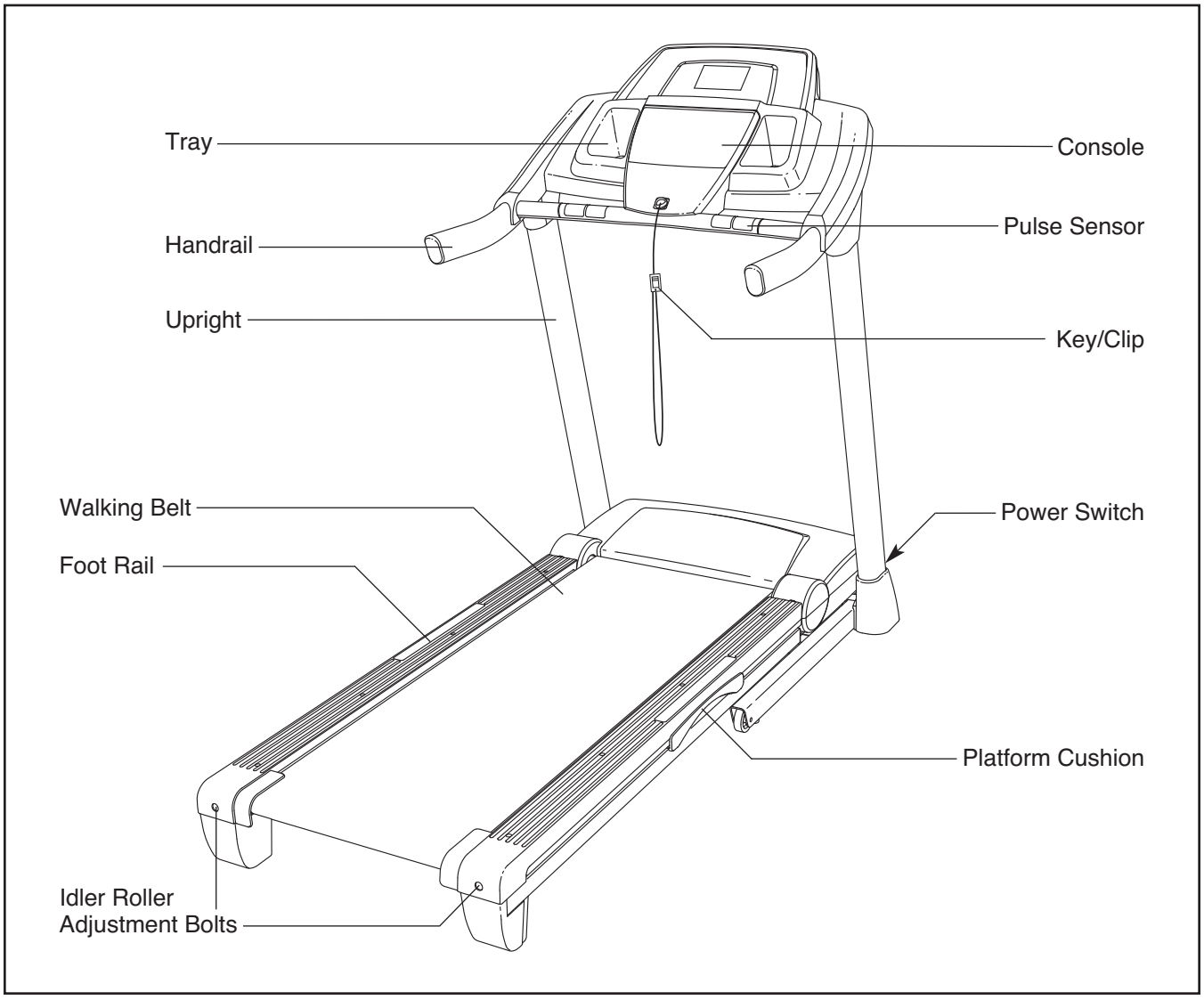
SAVE THESE INSTRUCTIONS

BEFORE YOU BEGIN

Thank you for selecting the revolutionary PROFORM® 900 ZLT treadmill. The 900 ZLT treadmill offers an impressive selection of features designed to make your workouts at home more enjoyable and effective. And when you're not exercising, the unique treadmill can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, please note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.

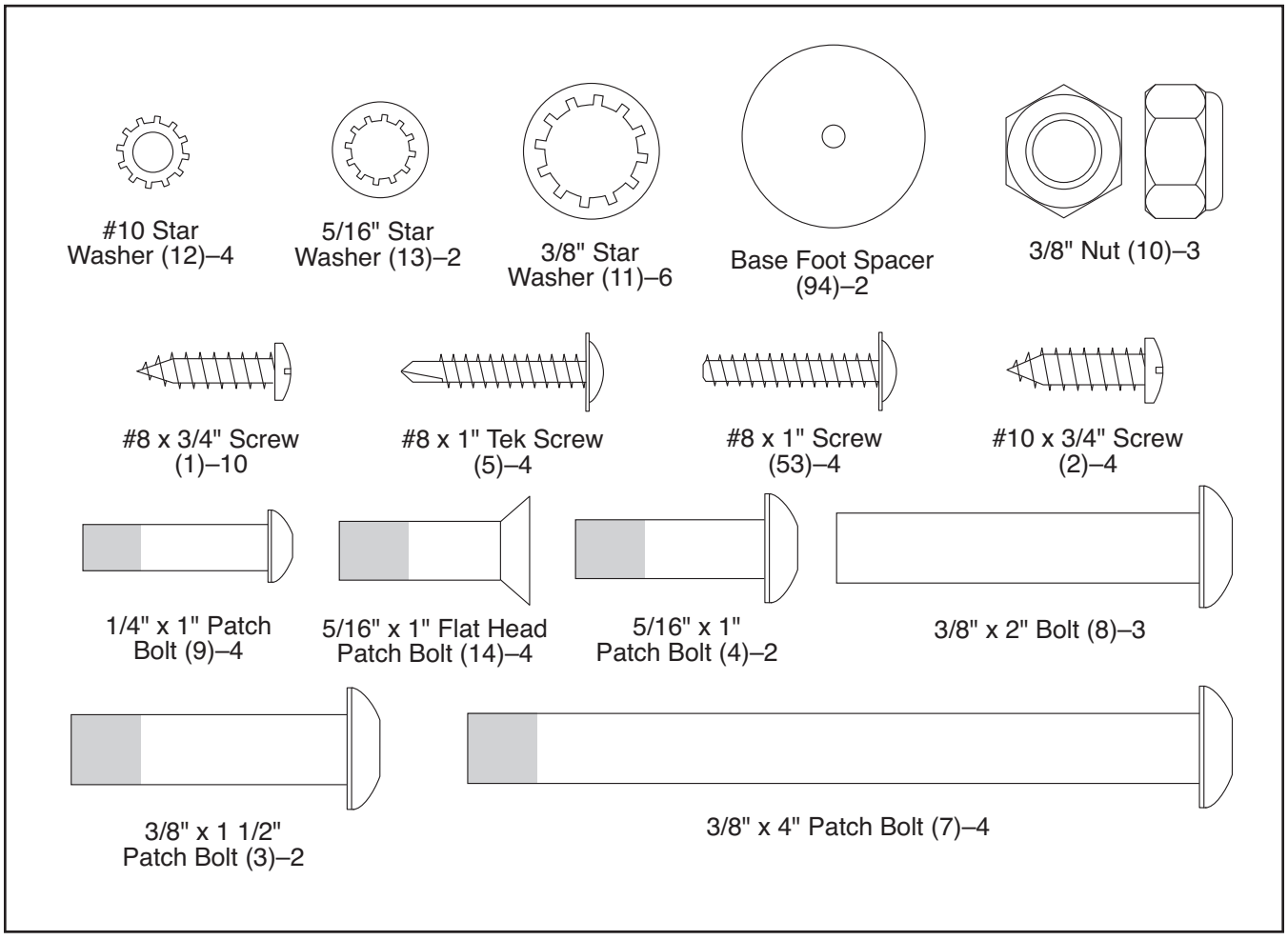


ASSEMBLY

Assembly requires two persons. Set the treadmill in a cleared area and remove all packing materials. **Do not dispose of the packing materials until assembly is completed.** Note: The underside of the treadmill walking belt is coated with high-performance lubricant. During shipping, some lubricant may be transferred to the top of the walking belt or the shipping carton. This is normal and does not affect treadmill performance. If there is lubricant on top of the walking belt, simply wipe off the lubricant with a soft cloth and a mild, non-abrasive cleaner.

Assembly requires the included hex key and your own Phillips screwdriver , adjustable wrench , needlenose pliers , and scissors .

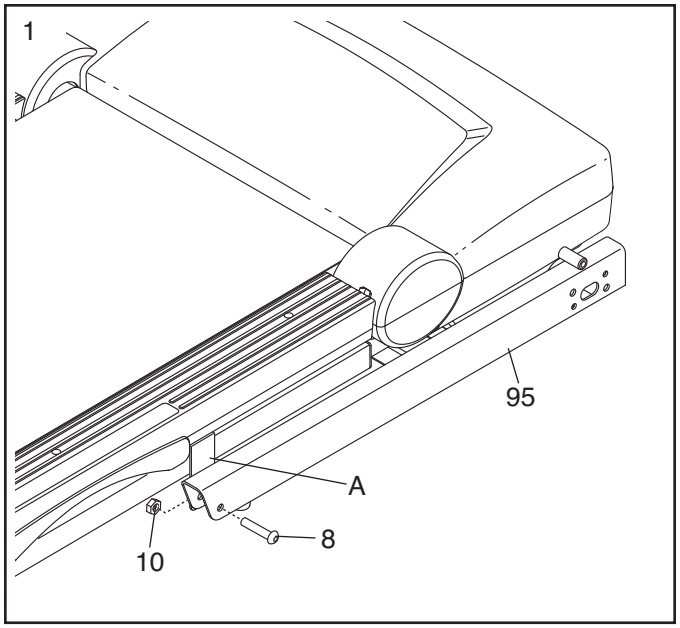
Use the drawings below to identify the assembly hardware. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number after the parentheses is the quantity needed for assembly. **Note: Some small parts may have been preassembled. To avoid damaging parts, do not use power tools for assembly. Extra hardware may be included.**



1. **Make sure that the power cord is unplugged.**

   Remove the 3/8" Nut (10), the 3/8" x 2" Bolt (8), and the shipping bracket (A) from the Base (95). **Repeat this step on the other side of the treadmill.**

   The 3/8" Nuts (10) and the 3/8" x 2" Bolts (8) will be used in assembly steps 3 and 6. Discard the shipping brackets.



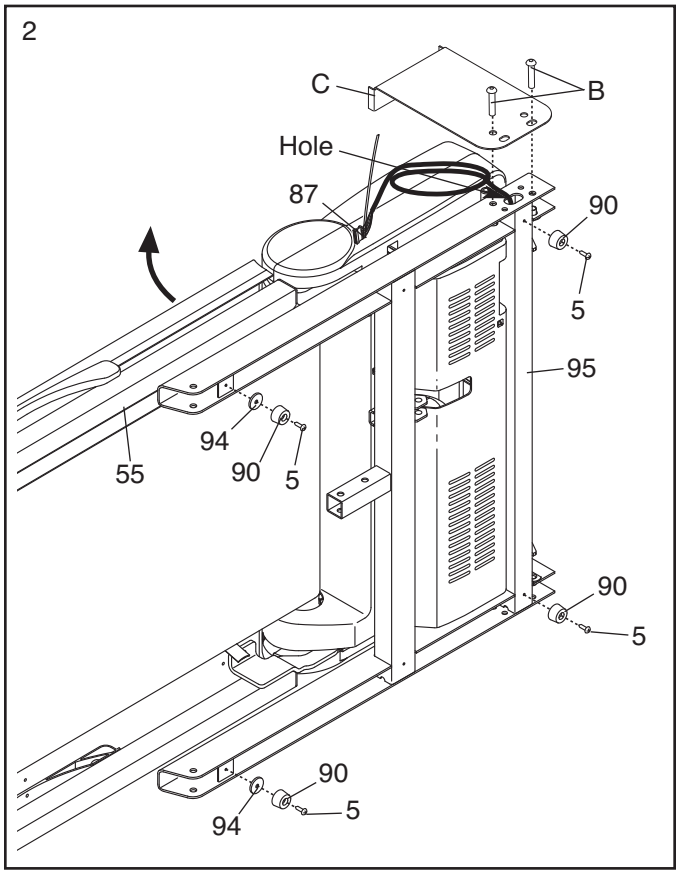
2. With the help of a second person, carefully tip the treadmill onto its left side. Partially fold the Frame (55) so that the treadmill is more stable; **do not fully fold the Frame yet.**

   Remove and discard the two indicated bolts (B) and the shipping bracket (C).

   Cut the shipping tie securing the Upright Wire (87) to the Base (95). Locate a plastic tie in the indicated hole in the Base, and use the tie to pull the Upright Wire out of the hole.

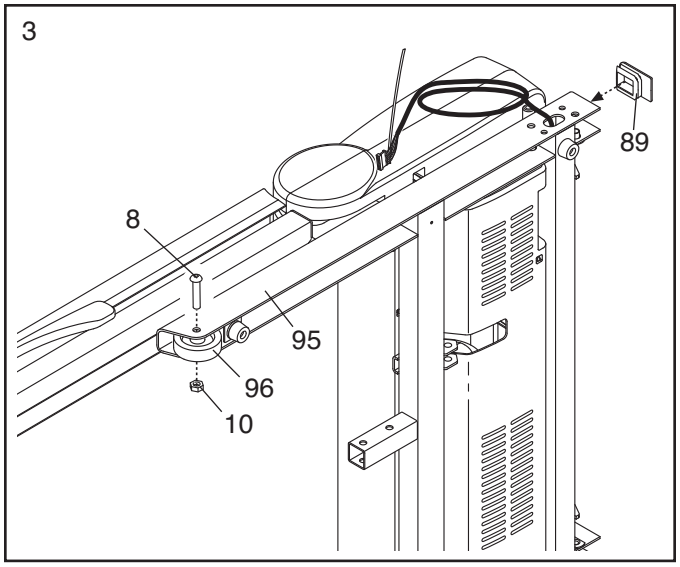
   Attach two Base Feet (90) to the Base (95) in the locations shown with two #8 x 1" Tek Screws (5) and two Base Foot Spacers (94).

   Then, attach the other two Base Feet (90) with two #8 x 1" Tek Screws (5).



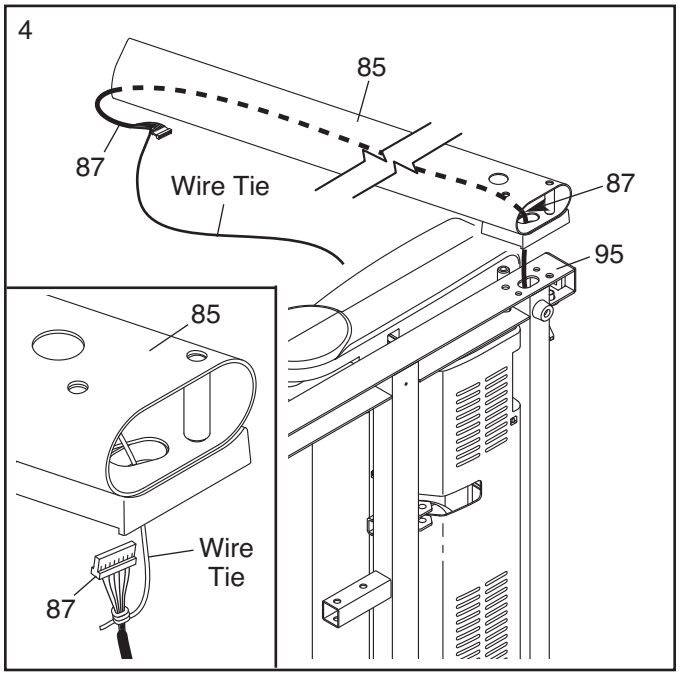
3. Attach a Wheel (96) to the Base (95) with the 3/8" x 2" Bolt (8) and the 3/8" Nut (10) that you removed in step 1. **Do not overtighten the Nut; the Wheel must turn freely.**

   Press a Base Cap (89) into the Base (95).



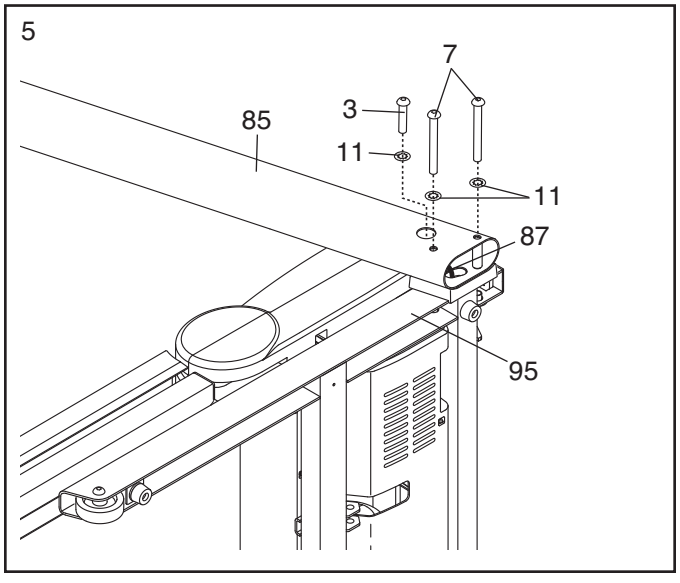
4. Identify the Right Upright (85), which is marked with a “Right” sticker. Hold the Right Upright near the Base (95) as shown.

   See the inset drawing. Tie the wire tie in the Right Upright (85) securely around the end of the Upright Wire (87). Then, pull the other end of the wire tie until the Upright Wire is routed completely through the Right Upright.



5. Hold the Right Upright (85) against the Base (95). **Be careful not to pinch the Upright Wire (87).** Insert two 3/8" x 4" Patch Bolts (7) and a 3/8" x 1 1/2" Patch Bolt (3) with three 3/8" Star Washers (11) into the Right Upright.

   Tighten the 3/8" x 4" Patch Bolts (7) and the 3/8" x 1 1/2" Patch Bolt (3) until the heads of the Patch Bolts touch the Right Upright (85); **do not fully tighten the Patch Bolts yet.**

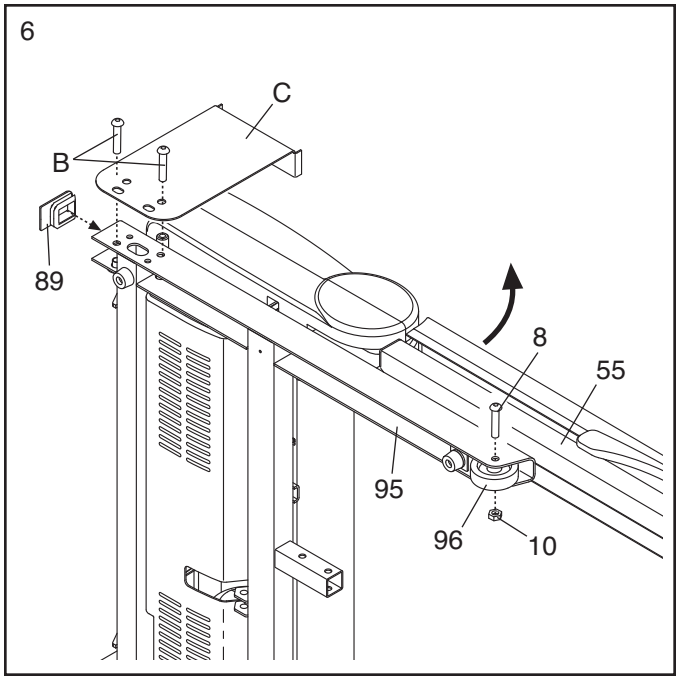


6. With the help of a second person, carefully tip the treadmill onto its right side. Partially fold the Frame (55) so that the treadmill is more stable; **do not fully fold the Frame yet.**

   Remove and discard the two indicated bolts (B) and the shipping bracket (C).

   Attach a Wheel (96) to the Base (95) with the 3/8" x 2" Bolt (8) and the 3/8" Nut (10) that you removed in step 1. **Do not overtighten the Nut; the Wheel must turn freely.**

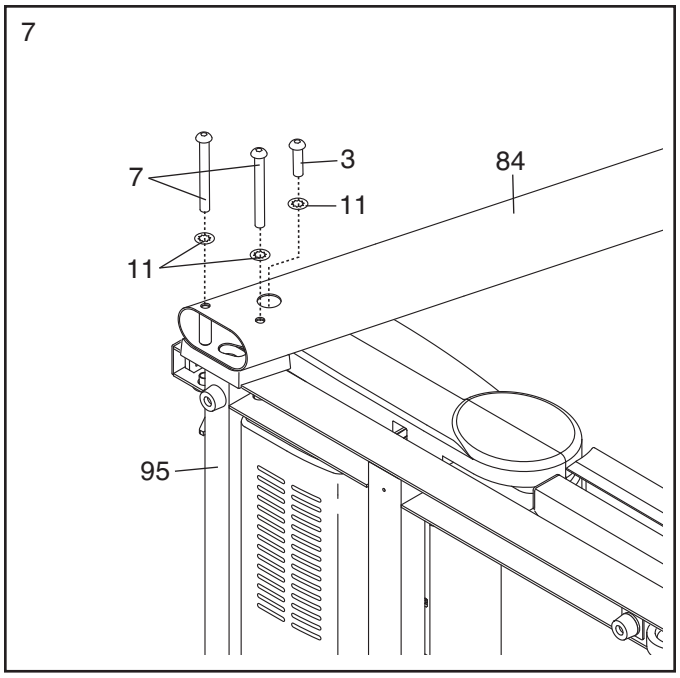
   Press a Base Cap (89) into the Base (95).



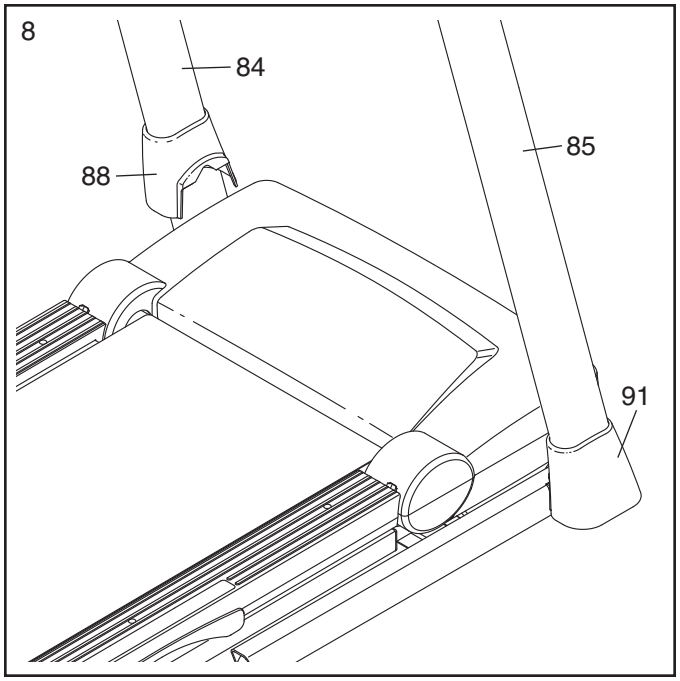
7. Hold the Left Upright (84) against the Base (95). Insert two 3/8" x 4" Patch Bolts (7) and a 3/8" x 1 1/2" Patch Bolt (3) with three 3/8" Star Washers (11) into the Left Upright.

   Tighten the 3/8" x 4" Patch Bolts (7) and the 3/8" x 1 1/2" Patch Bolt (3) until the heads of the Patch Bolts touch the Left Upright (84); **do not fully tighten the Patch Bolts yet.**

   With the help of a second person, tip the treadmill so that the Base (95) is flat on the floor.



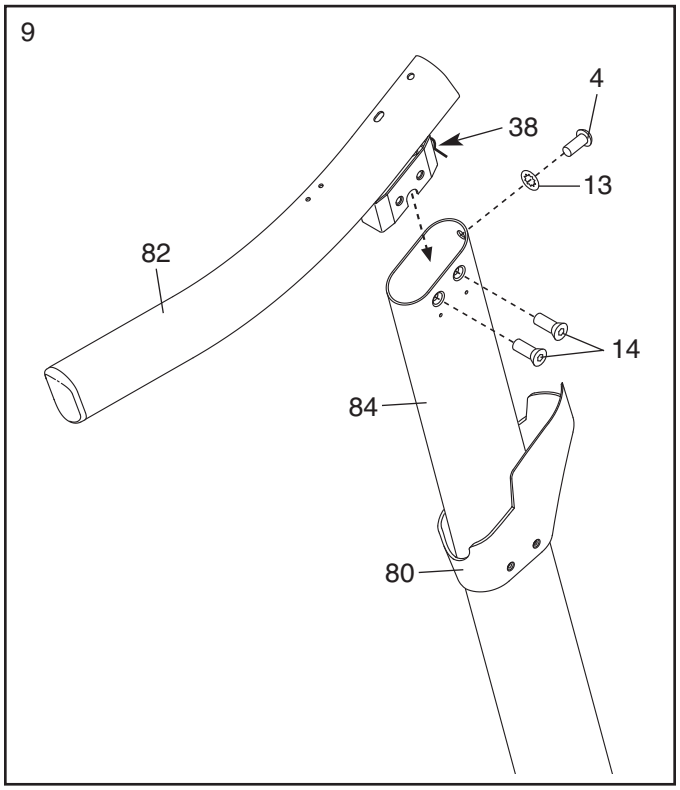
8. Identify the Left Base Cover (88) and the Right Base Cover (91). Slide the Left Base Cover onto the Left Upright (84) and the Right Base Cover onto the Right Upright (85).



9. Identify the Left Upright Cover (80). Slide the Left Upright Cover onto the Left Upright (84).

   Identify the Left Handrail (82). Remove the tie from the bracket on the Left Handrail. If necessary, press the 5/16" Cage Nut (38) back into place.

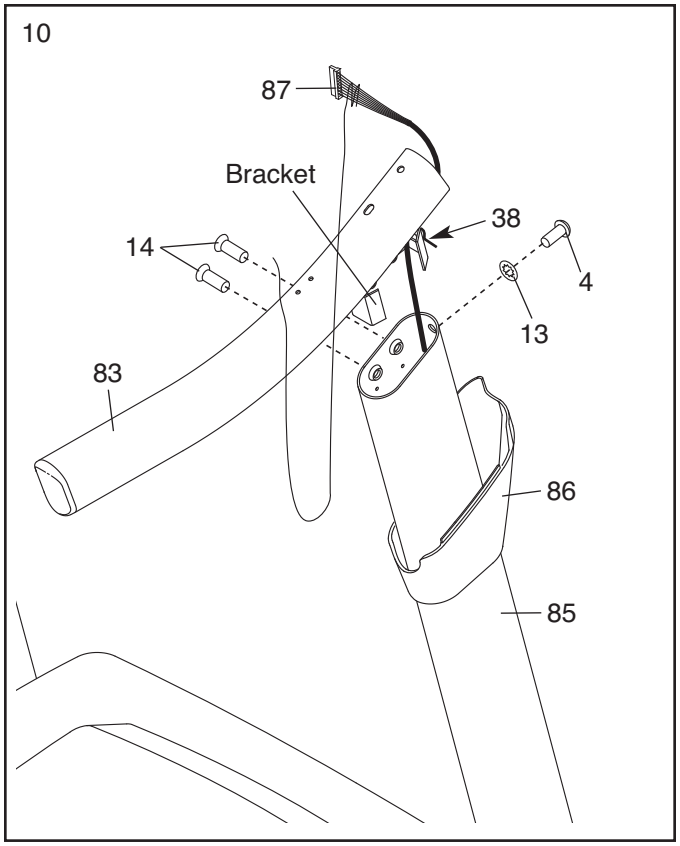
   Attach the Left Handrail (82) to the Left Upright (84) with two 5/16" x 1" Flat Head Patch Bolts (14), a 5/16" x 1" Patch Bolt (4), and a 5/16" Star Washer (13) as shown. **Do not tighten the Patch Bolts yet.**



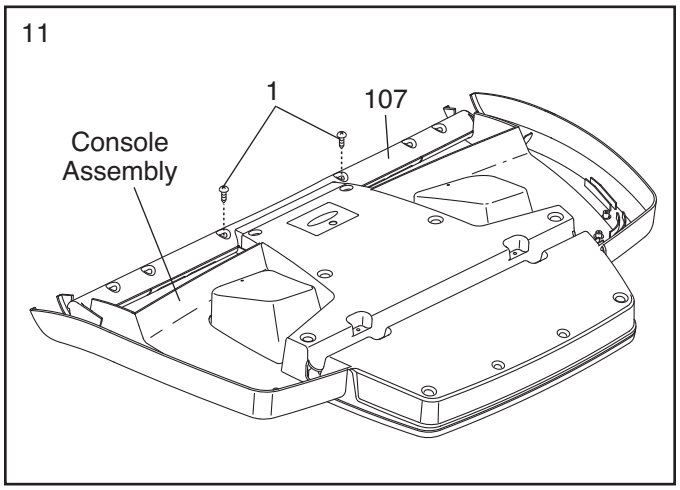
10. Slide the Right Upright Cover (86) onto the Right Upright (85). Remove the tie from the bracket on the Right Handrail (83). If necessary, press the 5/16" Cage Nut (38) back into place.

    Hold the Right Handrail (83) near the Right Upright (85). Insert the Upright Wire (87) through the bracket on the bottom of the Right Handrail. Pull the Upright Wire out of the end of the Right Handrail.

    Attach the Right Handrail (83) to the Right Upright (85) with two 5/16" x 1" Flat Head Patch Bolts (14), a 5/16" x 1" Patch Bolt (4), and a 5/16" Star Washer (13) as shown. **Do not tighten the Patch Bolts yet.**



11. Set the console assembly face down on a soft surface to avoid scratching the console assembly. Remove the two #8 x 3/4" Screws (1). Lift off the Crossbar (107).



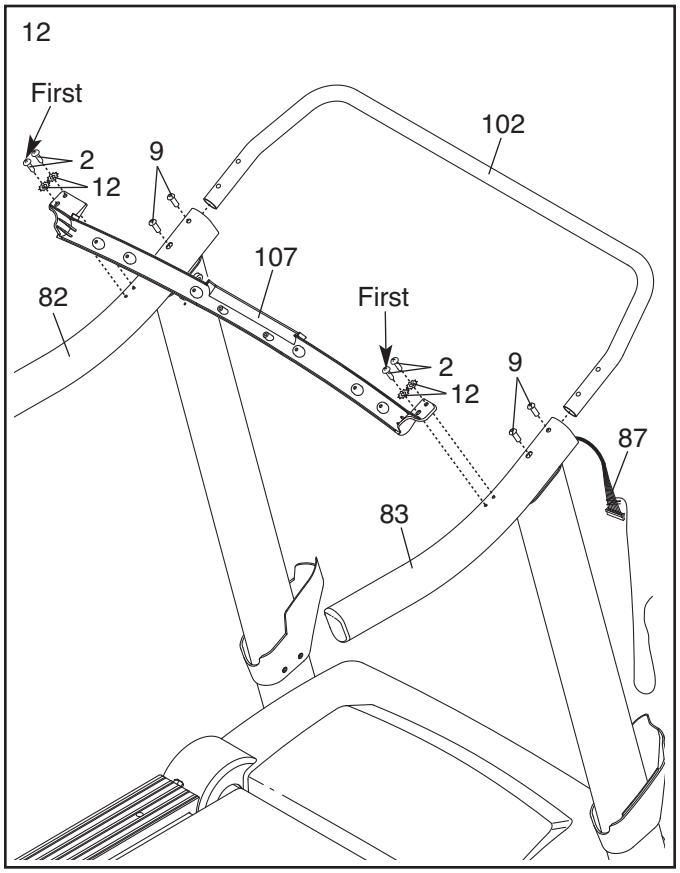
12. **IMPORTANT: To avoid damaging the Crossbar (107), do not use power tools and do not overtighten the #10 x 3/4" Screws (2).**

Orient the Crossbar (107) as shown. Attach the Crossbar to the Handrails (82, 83) with four #10 x 3/4" Screws (2) and four #10 Star Washers (12); **do not tighten the Screws yet.**

Insert the Console Frame (102) into the Handrails (82, 83). Attach the Console Frame with four 1/4" x 1" Patch Bolts (9); **do not tighten the Patch Bolts yet. Be careful not to pinch the Upright Wire (87).**

Tighten one #10 x 3/4" Screw (2) in each end of the Crossbar (107); do not overtighten the Screws. Then, tighten the other #10 x 3/4" Screw (2) in each end of the Crossbar.

Tighten the four 1/4" x 1" Patch Bolts (9).

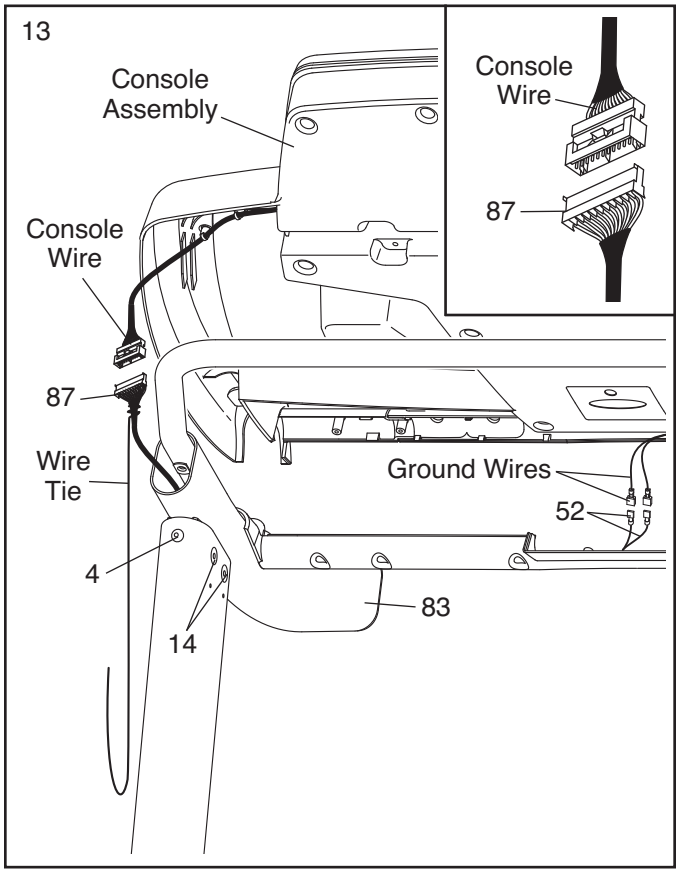


13. Firmly tighten the two 5/16" x 1" Patch Bolts (4) and the four 5/16" x 1" Flat Head Patch Bolts (14) (only one side is shown).

With the help of a second person, hold the console assembly near the Right Handrail (83) and the Left Handrail (not shown).

Connect the Upright Wire (87) to the console wire. **See the inset drawing. The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.** Remove the wire tie from the Upright Wire.

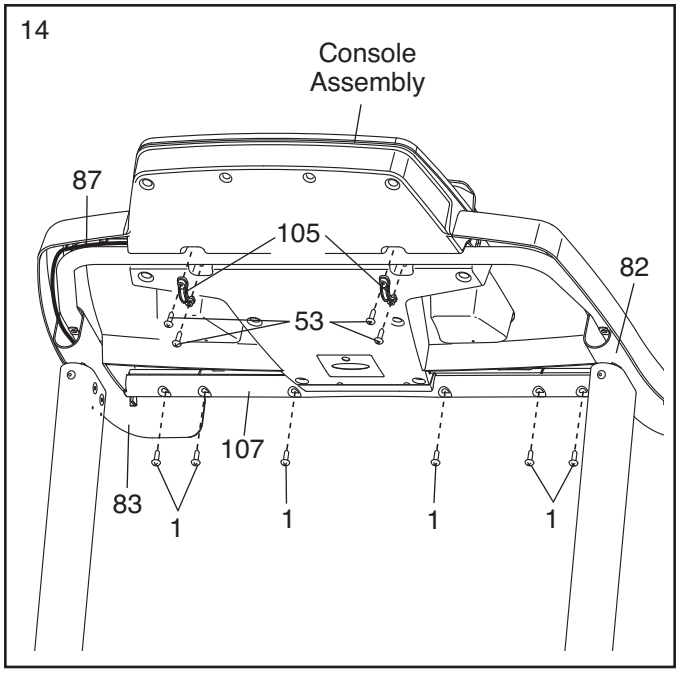
Connect the ground wires from the console assembly to the Console Ground Wires (52).



14. Set the console assembly on the Left and Right Handrails (82, 83). **Be careful not to pinch any wires.** Insert the excess Upright Wire (87) into the Right Handrail.

    Attach the console assembly to the Crossbar (107) with six #8 x 3/4" Screws (1). **Start all six Screws, and then tighten each of them.**

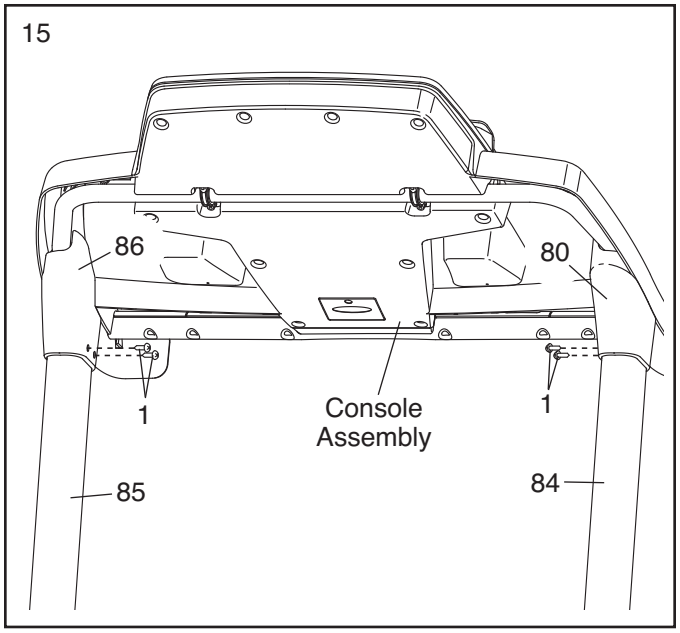
    Attach the two Console Clamps (105) to the console assembly with four #8 x 1" Screws (53).



15. Hold the Right Upright Cover (86) against the console assembly. Align the holes in the Right Upright Cover with the holes in the Right Upright (85). Attach the Right Upright Cover with two #8 x 3/4" Screws (1).

    Attach the Left Upright Cover (80) to the Left Upright (84) in the same way.

    See steps 5 and 7. Tighten the 3/8" x 4" Patch Bolts (7) and the 3/8" x 1 1/2" Patch Bolts (3).



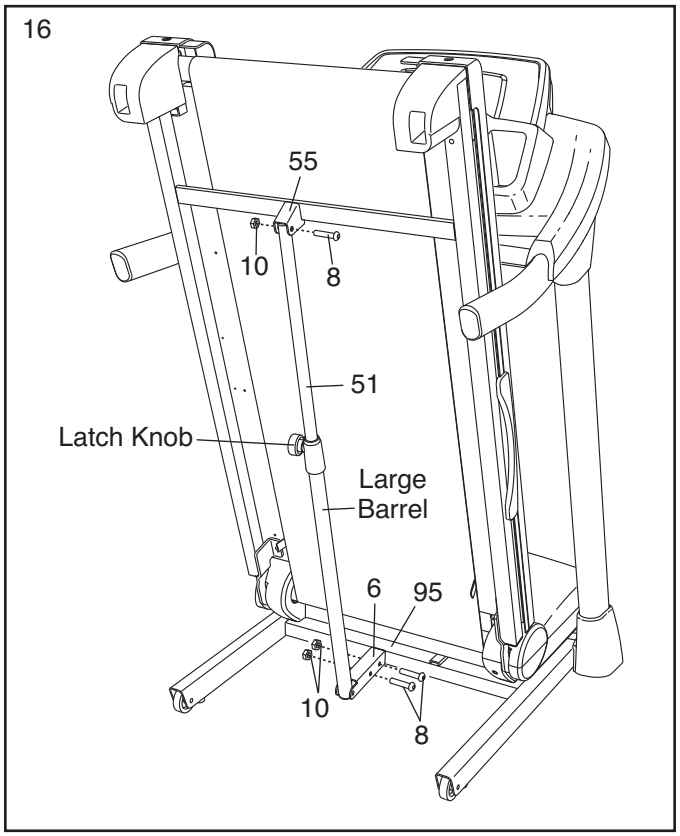
16. Raise the Frame (55) to the position shown. **Have a second person hold the Frame until this step is completed.**

    Orient the Storage Latch (51) so that the large barrel and the latch knob are oriented as shown.

    Attach the Latch Bracket (6) and Storage Latch (51) to the Base (95) with two 3/8" x 2" Bolts (8) and two 3/8" Nuts (10).

    Attach the upper end of the Storage Latch (51) to the bracket on the Frame (55) with a 3/8" x 2" Bolt (8) and a 3/8" Nut (10). Note: It may be necessary to move the Frame back and forth to align the Storage Latch with the bracket.

    Lower the Frame (55) (see HOW TO LOWER THE TREADMILL FOR USE on page 24).

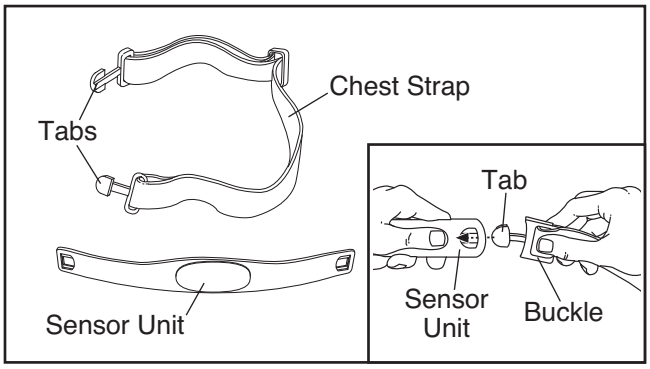


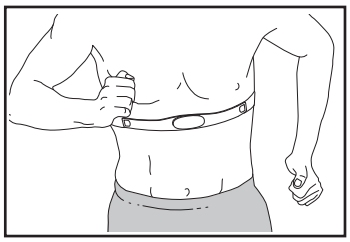
17. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill. Note: Extra hardware may be included. Keep the included hex key in a secure place; the hex key is used to adjust the walking belt (see pages 26 and 27).

HOW TO USE THE CHEST PULSE SENSOR

HOW TO PUT ON THE CHEST PULSE SENSOR

The chest pulse sensor consists of two components: the chest strap and the sensor unit. Insert the tab on one end of the chest strap into the hole in one end of the sensor unit, as shown in the inset drawing. Press the end of the sensor unit under the buckle on the chest strap. The tab should be flush with the front of the sensor unit.





Next, wrap the chest pulse sensor around your chest and attach the other end of the chest strap to the sensor unit. Adjust the length of the chest strap, if necessary. The chest pulse sensor should be under your clothes, tight against your skin, and as high under the pectoral muscles or breasts as is comfortable. Make sure that the logo on the sensor unit is facing forward and is right-side-up.

Pull the sensor unit away from your body a few inches and locate the two electrode areas on the inner side (the electrode areas are covered by shallow ridges). Using saline solution such as saliva or contact lens solution, wet both electrode areas. Return the sensor unit to a position against your chest.

CARE AND MAINTENANCE

- Thoroughly dry the chest pulse sensor after each use. The chest pulse sensor is activated when the electrode areas are wetted and the chest pulse sensor is put on; the chest pulse sensor shuts off when it is removed and the electrode areas are dried. If the chest pulse sensor is not dried after each use, it may remain activated longer than necessary, draining the battery prematurely.

- Store the chest pulse sensor in a warm, dry place. Do not store the chest pulse sensor in a plastic bag or other container that may trap moisture.

- Do not expose the chest pulse sensor to direct sunlight for extended periods of time; do not expose it to temperatures above 122° F (50° C) or below 14° F (-10° C).

- Do not excessively bend or stretch the sensor unit when using or storing the chest pulse sensor.

- Clean the sensor unit using a damp cloth—never use alcohol, abrasives, or chemicals. The chest strap may be hand washed and air dried.

TROUBLESHOOTING

The instructions on the following pages explain how the chest pulse sensor is used with the console. If the chest pulse sensor does not function properly, try the steps below.

- Make sure that you are wearing the chest pulse sensor as described at the left. Note: If the chest pulse sensor does not function when positioned as described, move it slightly lower or higher on your chest.

- Use saline solution such as saliva or contact lens solution to wet the two electrode areas on the sensor unit. If heart rate readings do not appear until you begin perspiring, rewet the electrode areas.

- As you walk or run on the treadmill, position yourself near the center of the walking belt. **For the console to display heart rate readings, the user must be within arm's length of the console.**

- The chest pulse sensor is designed to work with people who have normal heart rhythms. Heart rate reading problems may be caused by medical conditions such as premature ventricular contractions (pvcs), tachycardia bursts, and arrhythmia.

- The operation of the chest pulse sensor can be affected by magnetic interference caused by high power lines or other sources. If it is suspected that this is a problem, try relocating the treadmill.

OPERATION AND ADJUSTMENT

THE PRE-LUBRICATED WALKING BELT

Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. Such substances will deteriorate the walking belt and cause excessive wear.**

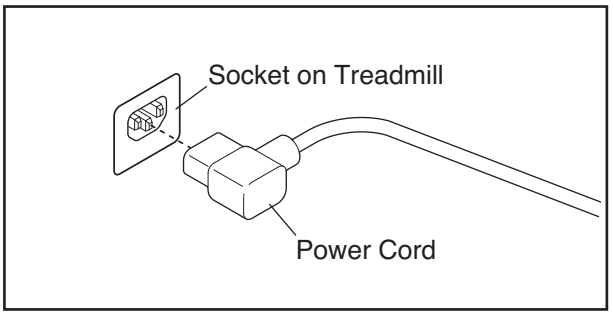
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a power cord having an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

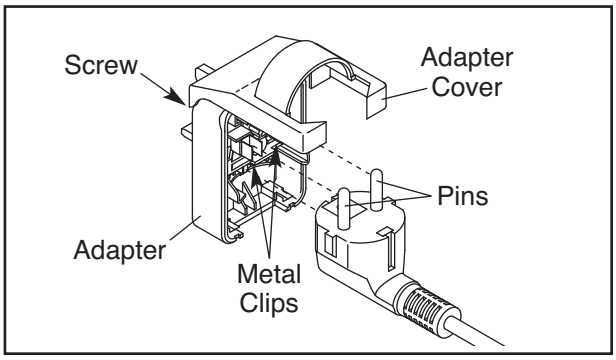
Follow the steps below to plug in the power cord.

1. Plug the indicated end of the power cord into the socket on the treadmill.

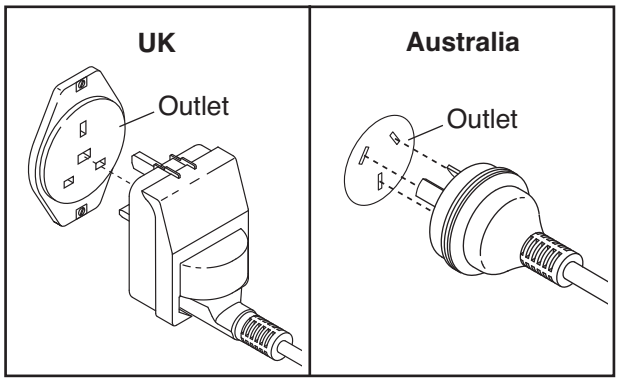


2. **If you are plugging in the power cord in Australia,** go to step 3.

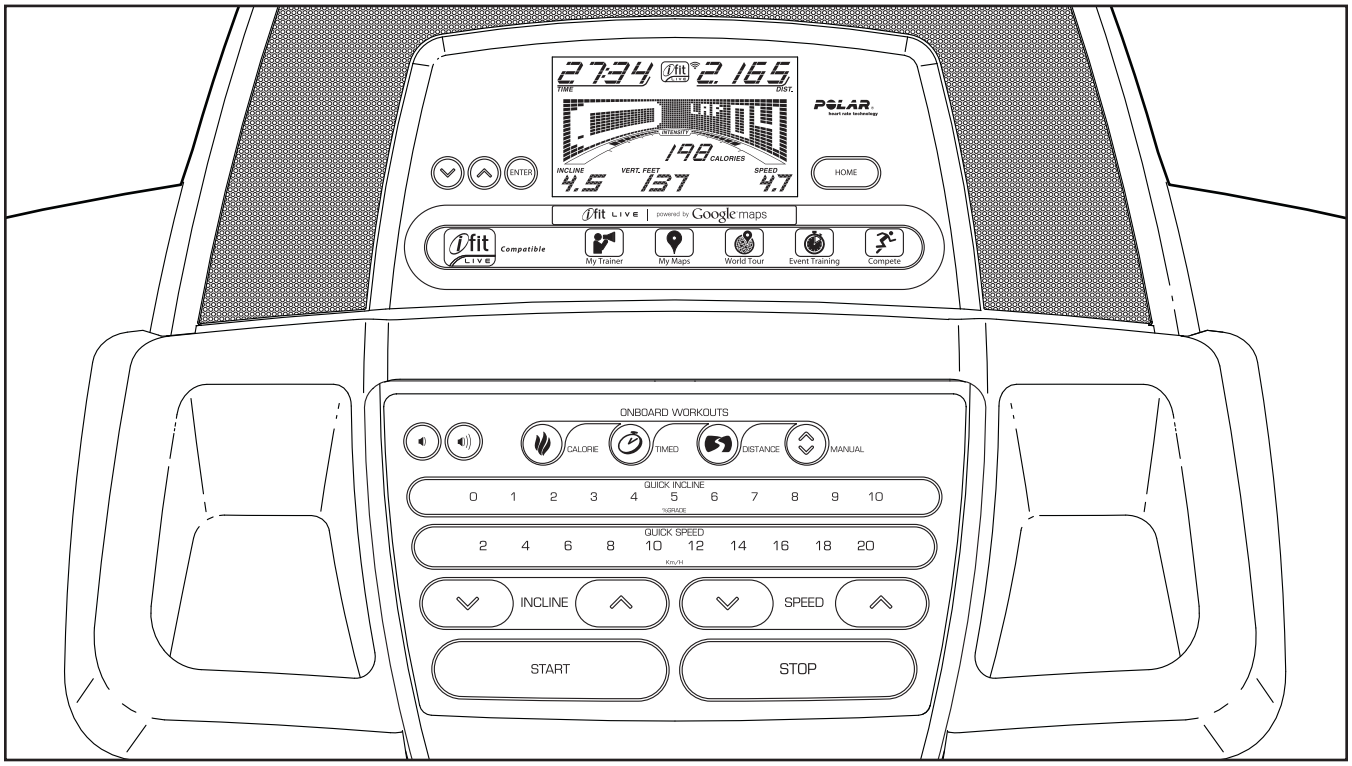
   If you are plugging in the power cord in the UK, first press the pins on the power cord into the metal clips in the adapter as shown. Close the adapter cover over the end of the power cord and tighten the screw in the adapter. **IMPORTANT: Make sure that the screw is tightened into the adapter cover.** Then, go to step 3.



3. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.



CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button. As you exercise, the console will display instant exercise feedback. You can even measure your heart rate using the handgrip pulse sensor or the chest pulse sensor (see page 15).

In addition, the console features fifteen onboard workouts—five calorie workouts, five timed workouts, and five distance workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session.

The console also features an iFit Live mode that enables the treadmill to communicate with your wireless network through an optional iFit Live module. With the iFit Live mode, you can download personalized workouts, create your own workouts, track your workout results, race against other runners, and access many other features. **To purchase an iFit Live module at any time, go to www.iFit.com or call the telephone number on the front cover of this manual.**

You can even listen to your favorite workout music or audio books with the console's stereo sound system while you exercise.

To turn on the power, see page 18. **To use the manual mode,** see page 18. **To use an onboard workout,** see page 20. **To use an iFit Live workout,** see page 21. **To use the stereo sound system,** see page 22. **To use the information mode,** see page 23.

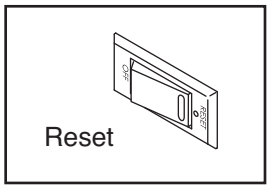
Note: The console can display either metric or English measurements. To find out which unit of measurement is selected or to change the unit of measurement, see THE INFORMATION MODE on page 23. Note: For simplicity, all instructions in this section refer to metric measurements.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 27).

HOW TO TURN ON THE POWER

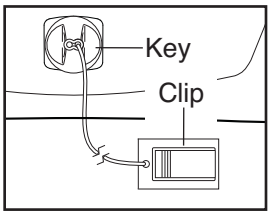
IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before turning on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 16). Next, locate the power switch on the treadmill frame near the power cord. Press the power switch into the reset position.



IMPORTANT: The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the displays light as soon as you plug in the power cord and press the power switch into the reset position, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the displays remain lit, see THE INFORMATION MODE on page 23 to turn off the demo mode.

Next, stand on the foot rails of the treadmill. Find the clip attached to the key and slide the clip onto the waistband of your clothes. Then, insert the key into the console. After a moment, the displays will light. **IMPORTANT: In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.**



HOW TO USE THE MANUAL MODE

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER above.

2. **Select the manual mode.**

   Press the Manual button on the console. If you are not connected to iFit Live, the manual mode will be selected automatically.

3. **Start the walking belt.**

   To start the walking belt, press the Start button, the Speed increase button, or one of the Quick Speed buttons numbered 2 through 20.

   If you press the Start button or the Speed increase button, the walking belt will begin to move at 2 Km/H. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change in increments of 0.5 Km/H. Note: After you press the button, it may take a moment for the walking belt to reach the selected speed setting.

   If you press one of the numbered Quick Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

   To stop the walking belt, press the Stop button. The time will begin to flash in the display. To restart the walking belt, press the Start button or the Speed increase button.

4. **Change the incline of the treadmill as desired.**

   To change the incline of the treadmill, press the Incline increase or decrease button or one of the numbered Quick Incline buttons. Each time you press one of the buttons, the treadmill will gradually adjust to the selected incline setting.

5. **Follow your progress with the displays.**

   As you walk or run on the treadmill, the display can show the following workout information:

   - The elapsed time
   - The distance that you have walked or run
   - The matrix
   - The workout intensity bar
   - The approximate number of calories you have burned

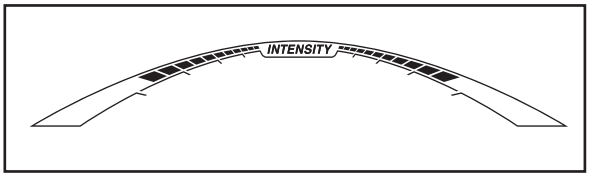
- The incline level of the treadmill
- The number of vertical feet you have climbed
- The speed of the walking belt
- Your heart rate (see step 6 on this page)

The matrix offers several display tabs. Press the increase and decrease button next to the Enter button until the desired tab is shown.

The Incline tab will show a profile of the incline settings of the workout. A new segment will appear at the end of each minute. The Speed tab will show a profile of the speed settings of the workout. The My Trail tab will show a track that represents 1/4 mile (400 meters). As you exercise, the white rectangle will show your progress. The My Trail tab will also show the number of laps you are completing.

The Calorie tab will show the approximate amount of calories you have burned. The height of each segment represents the amount of calories burned during that segment.

As you exercise, the workout intensity level bar will indicate the approximate intensity level of your exercise.



Press the Home button to return to the default menu (see THE INFORMATION MODE on page 23 to set the default menu). If necessary, press the Home button again.

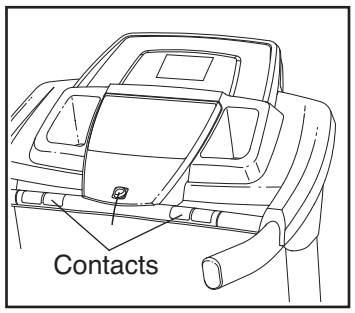
When a wireless iFit Live module is connected, the wireless symbol at the top of the display will show the strength of your wireless signal. Four arcs indicate full signal strength.

To reset the displays, press the Stop button, remove the key, and then reinsert the key.

6. **Measure your heart rate if desired.**

   Note: If you use the handgrip pulse sensor and the chest pulse sensor at the same time, the console will not display your heart rate accurately. For information on the chest pulse sensor, see page 15.

   Before using the handgrip pulse sensor, remove the sheets of plastic from the metal contacts on the pulse bar. In addition, make sure that your hands are clean.



   To measure your heart rate, **stand on the foot rails** and hold the pulse bar with your palms on the metal contacts for approximately ten seconds; **avoid moving your hands.** When your pulse is detected, a heart symbol in the calorie display will flash each time your heart beats, one or two dashes will appear, and then your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. **When you are finished exercising, remove the key from the console.**

   Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to the lowest setting. The incline must be at the lowest setting or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

   When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 18.

2. **Select an onboard workout.**

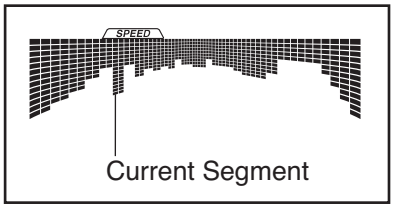
   To select an onboard workout, press the Calorie button, the Timed button, or the Distance button repeatedly until the desired workout appears in the display.

   When you select an onboard workout, the display will show the duration of the workout and the name of the workout. In addition, a profile of the speed settings of the workout will appear in the matrix. If you select a distance workout, the distance you will walk or run will appear in the display instead of the workout duration. If you select a calorie workout, the approximate number of calories you will burn will appear in the name of the workout.

3. **Start the workout.**

   Press the Start button or the Speed increase button to start the workout. A moment after you press the button, the treadmill will automatically adjust to the first speed and incline settings of the workout. Hold the handrails and begin walking. Note: If you select a distance workout, the workout will begin with a three-minute warm-up segment.

   Each workout is divided into segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.



During the workout, the profiles on the speed and incline tabs will show your progress. The flashing segment of the profile represents the current segment of the workout. The height of the flashing segment indicates the speed or incline setting for the current segment. At the end of each segment, a series of tones will sound and the next segment of the profile will begin to flash. If a different speed and/or incline setting is programmed for the next segment, the treadmill will automatically adjust to the new speed and/or incline setting. Note: If you select a distance workout, the next segment of the profile will not flash in the display.

The workout will continue in this way until the last segment of the profile flashes in the display and the last segment ends. The walking belt will then slow to a stop. Note: If you select a distance workout, the workout will end with a three-minute cool-down segment.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

If the speed or incline setting is too high or too low at any time during the workout, you can manually override the setting by pressing the Speed or Incline buttons; **however, when the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To stop the workout at any time, press the Stop button. The time will begin to flash in the display. To resume the workout, press the Start button or the Speed increase button. The walking belt will begin to move at 2 Km/H. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

4. **Follow your progress with the displays.**

   See step 5 on pages 18 and 19. If you select a calorie workout or a timed workout, the display will show the time remaining instead of the elapsed time.

5. **Measure your heart rate if desired.**

   See step 6 on page 19.

6. **When you are finished exercising, remove the key from the console.**

   See step 7 on page 19.

HOW TO USE AN IFIT LIVE WORKOUT

1. **Insert the key into the console.**

   See HOW TO TURN ON THE POWER on page 18.

2. **Insert the iFit Live module into the console.**

   To use an iFit Live workout, insert the iFit Live module into the console. To purchase an iFit Live module at any time, go to www.iFit.com or call the telephone number on the front cover of this manual. You must have an iFit Live module to use an iFit Live workout.

   Note: To use an iFit Live module, you must have access to a computer with an internet connection and a USB port. You will also need an iFit.com membership. To use a wireless iFit Live module, you must also have your own wireless network including an 802.11b router with SSID broadcast enabled (hidden networks are not supported).

3. **Select a user.**

   If more than one user is registered, you can switch users in the iFit Live main screen. Press the increase and decrease buttons next to the Enter button to select a user.

4. **Select an iFit Live workout.**

   To select an iFit Live workout, press one of the iFit Live buttons. Before a workout will download, you must add the workout to your queue on www.iFit.com.

   Press the iFit Live button to download the next workout in your queue. Press the My Trainer button, the My Maps button, the World Tour button, or the Event Training button to download the next workout of that type in your queue. Press the Compete button to compete in a race that you have previously scheduled. For more information on the iFit Live workouts, please see www.iFit.com.

When you select an iFit Live workout, the display will show the duration of the workout, the distance you will walk or run, and the approximate number of calories you will burn. The display may also show the name of the workout. If you select a competition workout, the display will count down to the beginning of the race.

5. **Start the workout.**

   See step 3 on page 20.

   During some workouts, the voice of a personal trainer will guide you through your workout. You can select an audio setting for your personal trainer (see THE INFORMATION MODE on page 23).

   To stop the workout at any time, press the Stop button. The time will begin to flash in the display. To resume the workout, press the Start button or the Speed increase button. The walking belt will begin to move at the speed setting for the first segment of the workout. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

6. **Follow your progress with the displays.**

   See step 5 on pages 18 and 19.

   The My Trail tab will show a map of the trail you are walking or running or it will show a track and the number of laps you are completing.

   During a competition workout, the Competition tab will show your progress in the race. As you race, the top line in the matrix will show how much of the race you have completed. The other lines will show your top four competitors. The end of the matrix represents the end of the race.

7. **Measure your heart rate if desired.**

   See step 6 on page 19.

8. **When you are finished exercising, remove the key from the console.**

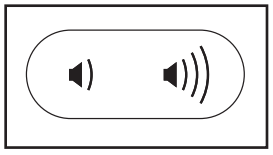
   See step 7 on page 19.

For more information on the iFit Live mode, go to www.iFit.com.

HOW TO USE THE STEREO SOUND SYSTEM

To play music or audio books through the console's stereo speakers, you must connect your MP3 player, CD player, or other personal audio player to the console through the MP3 jack.

To use the MP3 jack, locate the included audio wire and plug it into the MP3 jack. Then, plug the audio wire into a jack on your MP3 player, CD player, or other personal audio player. **Make sure that the audio wire is fully inserted.**



Next, press the Play button on your MP3 player, CD player, or other personal audio player. Adjust the volume on your personal audio player or press the volume increase and decrease buttons on the console.

If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

THE INFORMATION MODE

The console features an information mode that keeps track of treadmill information and allows you to personalize console settings.

To select the information mode, hold down the Stop button while inserting the key into the console and then release the Stop button. When the information mode is selected, the following information will be shown:

The time display will show the total number of hours the treadmill has been used.

The distance display will show the total number of kilometers (or miles) that the walking belt has moved.

The lower section of the display will show the status of an iFit Live module. If a wireless iFit Live module is connected, the display will show the words WIFI MODULE. If a USB module is connected, the display will show the words USB/SD MODULE. If no module is connected, the display will show the words NO IFIT MODULE.

The matrix will show the selected unit of measurement. To change the unit of measurement, press the Enter button or the Speed increase button. To view distance in kilometers, select METRIC. To view distance in miles, select ENGLISH.

Press the decrease button next to the Enter button. The console features a display demo mode, designed to be used if the treadmill is displayed in a store. While the demo mode is turned on, the console will function normally when you plug in the power cord, press the power switch into the reset position, and insert the key into the console. However, when you remove the key, the displays will remain lit, although the buttons will not function. If the demo mode is turned on, the word ON will appear in the matrix. To turn on or turn off the demo mode, press the Enter button or the Speed decrease button.

Press the decrease button next to the Enter button. The display will show the contrast level of the display. Press the Incline increase and decrease buttons to adjust the contrast.

If a wireless iFit Live module is connected, press the decrease button next to the Enter button to view the status of the personal trainer voice. To turn on or turn off the voice of the personal trainer, press the Enter button.

If a wireless iFit Live module is connected, press the decrease button next to the Enter button to view the default menu. The default menu will appear when you insert the key into the console or when you press the Home button. Press the Enter button repeatedly to select the manual main screen or the iFit Live main screen as the default menu.

If a wireless iFit Live module is connected, press the decrease button next to the Enter button to view the status of an iFit Live module. Press the Enter button to check the status of an iFit Live module. If a wireless iFit Live module is connected, the display will show the words WIFI STATUS. If a USB module is connected, the display will show the words USB STATUS. If no module is connected, the display will show the words NO MODULE DETECTED.

If a wireless iFit Live module is connected, press the decrease button next to the Enter button to transfer data. To send and receive workouts, workout logs, and updates, press the Enter button. When the process is finished, the words TRANSFERS DONE will appear in the display.

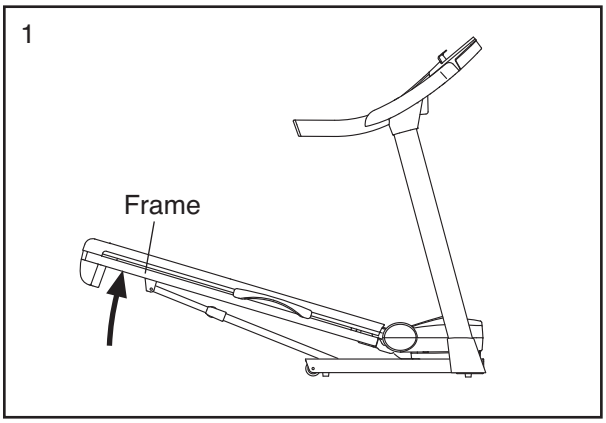
To exit the information mode, remove the key from the console.

HOW TO FOLD AND MOVE THE TREADMILL

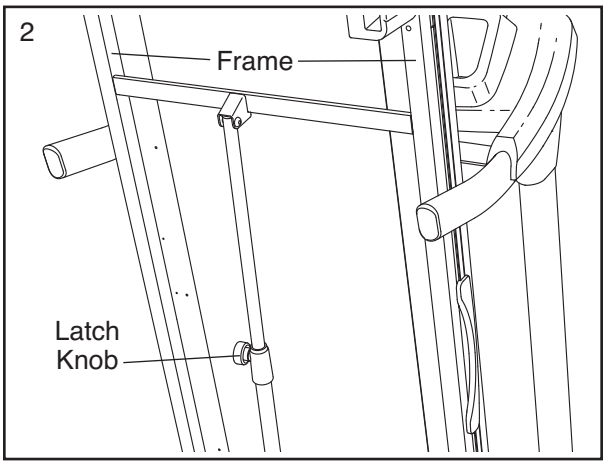
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to the lowest position before you fold the treadmill. Then, remove the key and unplug the power cord. CAUTION: You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION: Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight.**



2. Raise the frame until the latch knob locks in the storage position. **CAUTION: Make sure that the latch knob locks.**

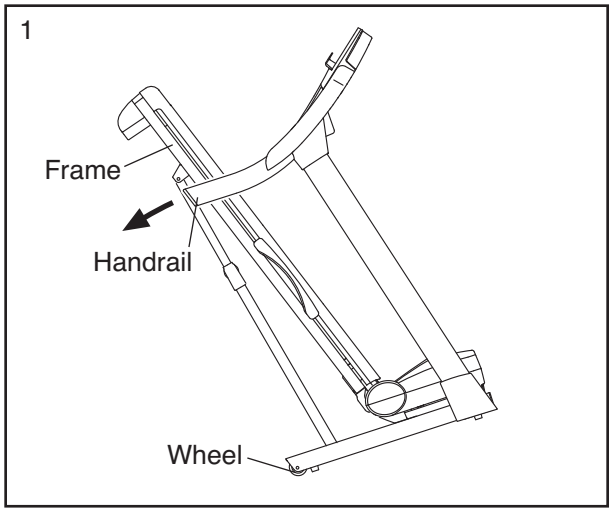


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION: Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.**

1. Hold the frame and one of the handrails, and place one foot against a wheel.



2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION: Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.**

3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. **See drawing 2.** Hold the upper end of the treadmill frame with your right hand. Pull the latch knob to the left; if necessary, push the frame forward slightly. Pivot the frame downward a few inches, and release the latch knob.

2. **See drawing 1 at the left.** Hold the metal frame firmly with both hands, and lower it to the floor. **CAUTION: Do not hold the frame by the plastic foot rails, and do not drop the frame. Bend your legs and keep your back straight.**

TROUBLESHOOTING

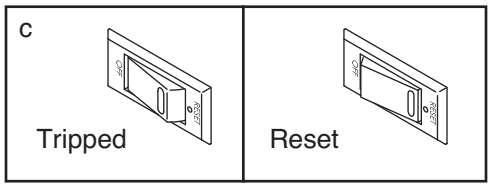
Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

PROBLEM: The power does not turn on

SOLUTION: a. Make sure that the power cord is plugged into a properly earthed outlet (see page 16). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).

b. After the power cord has been plugged in, make sure that the key is inserted into the console.

c. Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the switch, wait for five minutes and then press the switch back in.



PROBLEM: The power turns off during use

SOLUTION: a. Check the power switch (see the drawing above). If the switch has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.

c. Remove the key from the console. Reinsert the key into the console.

d. If the treadmill still will not run, please see the front cover of this manual.

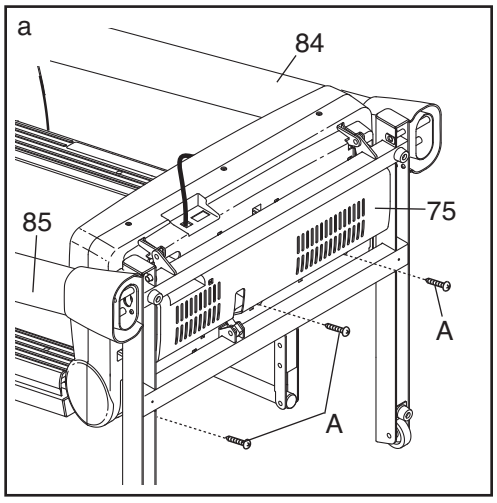
PROBLEM: The console displays remain lit when you remove the key from the console

SOLUTION: a. The console features a display demo mode, designed to be used if the treadmill is displayed in a store. If the displays remain lit when you remove the key, the demo mode is turned on. To turn off the demo mode, hold down the Stop button for a few seconds. If the displays are still lit, see THE INFORMATION MODE on page 23 to turn off the demo mode.

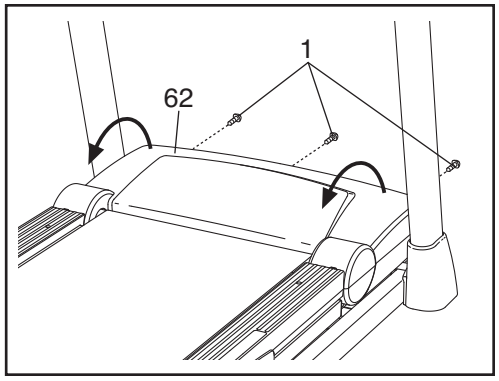
PROBLEM: The displays of the console do not function properly

SOLUTION: a. Remove the key from the console and **UNPLUG THE POWER CORD.** With the help of a second person, carefully tip down the Uprights (84, 85). There may be three #8 x 2" Screws (A) in the bottom of the Belly Pan (75). If there are, remove them. Note: A Phillips screwdriver with a shaft at least 5 in. (13 cm) long is required.

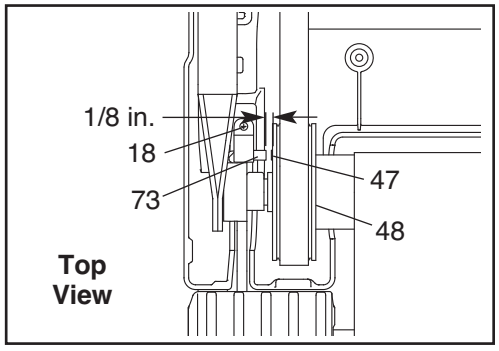
Then, raise the Uprights (84, 85).



Remove the three #8 x 3/4" Screws (1) and carefully pivot the Motor Hood (62) off.



Locate the Reed Switch (73) and the Magnet (47) on the left side of the Pulley (48). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the #8 x 3/4" Truss Head Screw (18), move the Reed Switch slightly, and then retighten the Screw. Reattach the Motor Hood (not shown) with the #8 x 3/4" Screws. Reattach the #8 x 2" Screws if necessary. Run the treadmill for a few minutes to check for a correct speed reading.



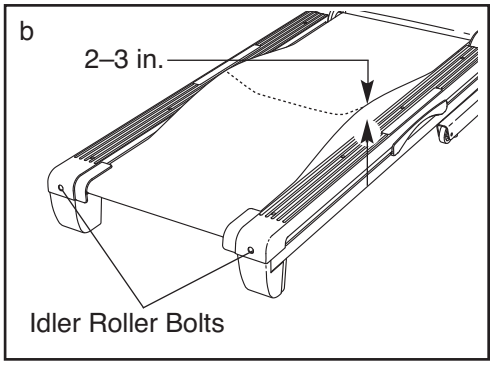
PROBLEM: The incline of the treadmill does not change correctly

SOLUTION: a. Hold down the Stop button and the Speed increase button, insert the key into the console, and then release the Stop button and the Speed increase button. Press the Stop button and then press the Incline increase or decrease button. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will recalibrate the incline system. If the incline does not calibrate, press the Stop button again, and then press the Incline increase or decrease button again. When the incline is calibrated, remove the key from the console.

PROBLEM: The walking belt slows when walked on

SOLUTION: a. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm^2) cord that is no longer than 5 ft. (1.5 m).

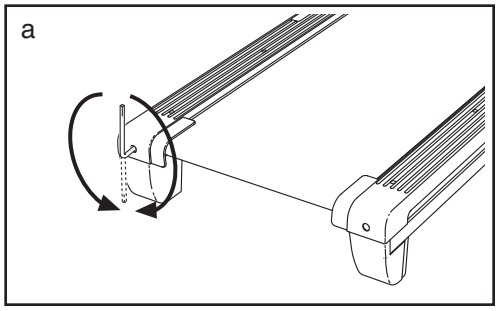
b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



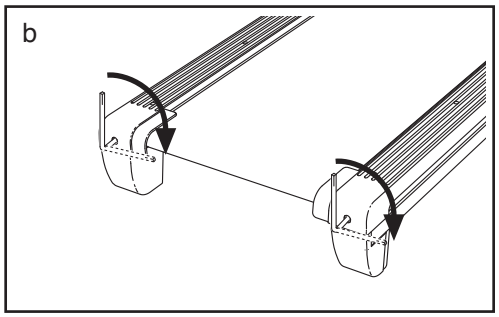
c. If the walking belt still slows when walked on, see the front cover of this manual.

PROBLEM: The walking belt is off-center or slips when walked on

SOLUTION: a. **If the walking belt is off-center,** first remove the key and **UNPLUG THE POWER CORD. If the walking belt has shifted to the left,** use the hex key to turn the left idler roller bolt clockwise 1/2 of a turn; **if the walking belt has shifted to the right,** turn the left idler roller bolt counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



b. **If the walking belt slips when walked on,** first remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	*155*	*145*	*140*	*130*	*125*	*115*	
145	*138*	*130*	*125*	*118*	*110*	*103*	
125	*120*	*115*	*110*	*105*	*95*	*90*	
20	*30*	*40*	*50*	*60*	*70*	*80*	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise–never hold your breath.

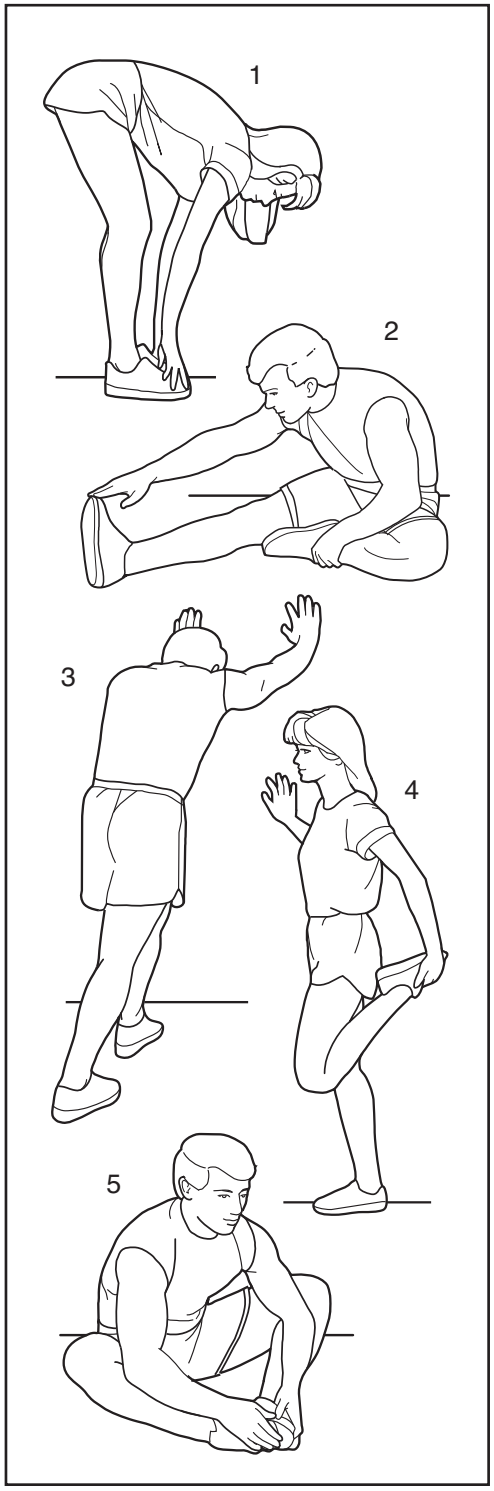
Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.



1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.

PART LIST—Model No. PETL10810.0

R0810A

To locate the parts listed below, see the EXPLODED DRAWING near the end of this manual.

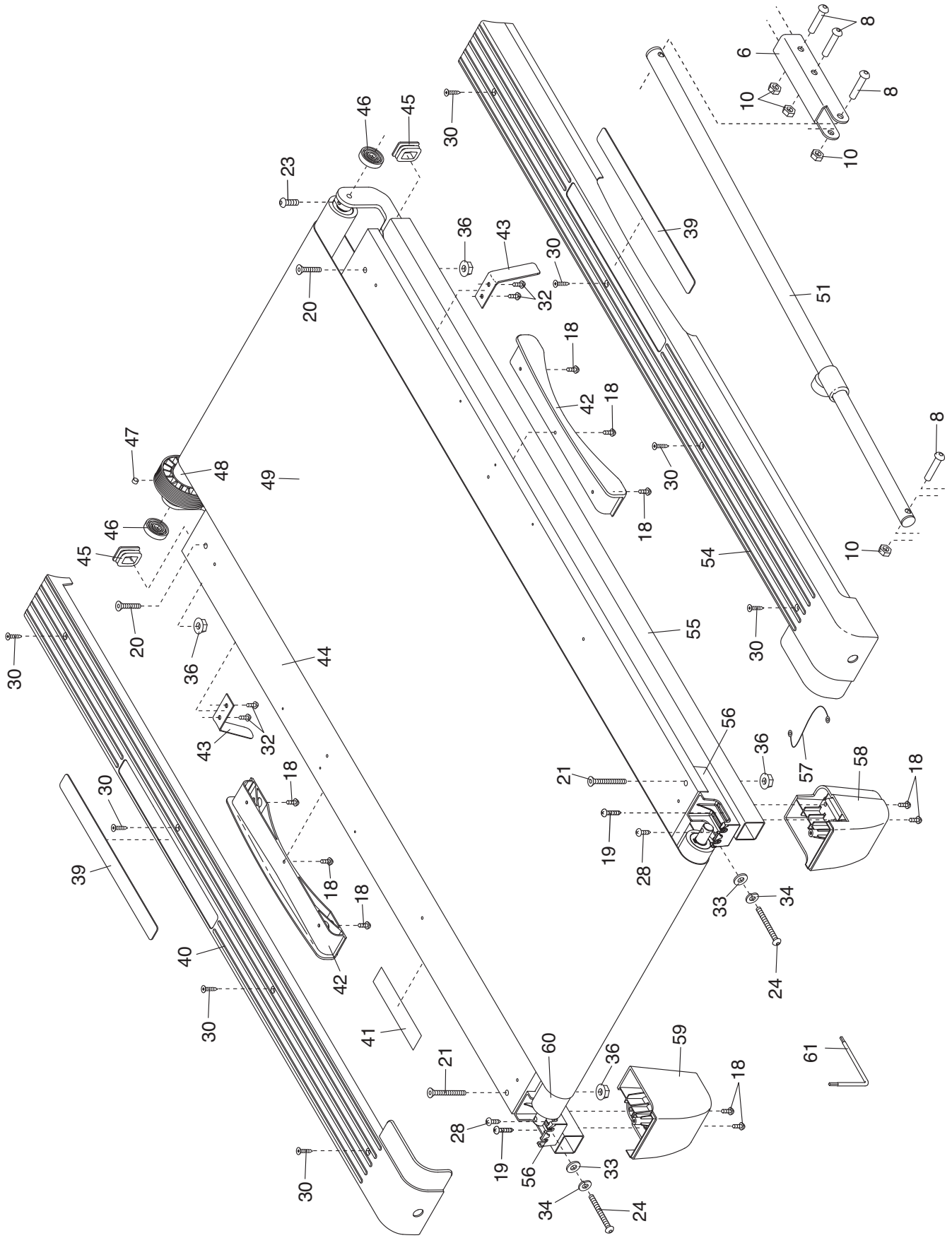
Key No.	Qty.	Description
1	33	#8 x 3/4" Screw
2	4	#10 x 3/4" Screw
3	2	3/8" x 1 1/2" Patch Bolt
4	2	5/16" x 1" Patch Bolt
5	4	#8 x 1" Tek Screw
6	1	Latch Bracket
7	4	3/8" x 4" Patch Bolt
8	6	3/8" x 2" Bolt
9	4	1/4" x 1" Patch Bolt
10	6	3/8" Nut
11	6	3/8" Star Washer
12	4	#10 Star Washer
13	2	5/16" Star Washer
14	4	5/16" x 1" Flat Head Patch Bolt
15	5	#8 x 3/4" Tek Screw
16	1	Chest Pulse Sensor
17	2	#8 x 1/2" Screw
18	11	#8 x 3/4" Truss Head Screw
19	2	#8 x 1 1/2" Screw
20	2	5/16" x 1 1/2" Bolt
21	2	5/16" x 3 5/8" Bolt
22	2	3/8" x 1" Bolt
23	1	1/4" x 1" Bolt
24	2	Idler Roller Bolt
25	1	3/8" x 1 3/4" Bolt
26	1	3/8" x 1 1/2" Bolt
27	2	3/8" x 3/4" Bolt
28	15	#8 x 1/2" Bright Screw
29	1	#8 x 1/2" Ground Screw
30	8	#12 x 1 1/4" Screw
31	2	Motor Bolt
32	4	#8 Belt Guide Screw
33	2	1/4" Washer
34	2	1/4" Split Washer
35	4	3/8" Jam Nut
36	4	5/16" Flange Nut
37	3	Hood Clip
38	2	5/16" Cage Nut
39	2	Foot Rail Decal
40	1	Left Foot Rail
41	1	Latch Warning Decal
42	2	Platform Cushion
43	2	Belt Guide
44	1	Walking Platform
45	2	Frame Cap
46	2	Frame Spacer
47	1	Magnet
48	1	Front Roller/Pulley
49	1	Walking Belt
50	1	Audio Wire
51	1	Storage Latch
52	2	Console Ground Wire
53	4	#8 x 1" Screw
54	1	Right Foot Rail
55	1	Frame
56	2	Roller Bracket
57	1	Roller Ground Wire
58	1	Right Rear Foot
59	1	Left Rear Foot
60	1	Idler Roller
61	1	Hex Key
62	1	Motor Hood
63	1	Hood Accent
64	1	Lift Frame
65	1	Lift Frame Ground Wire
66	1	Drive Motor Belt
67	1	Drive Motor
68	1	Controller Ground Wire
69	1	Power Cord
70	1	Receptacle
71	1	Power Switch
72	1	Controller
73	1	Reed Switch
74	1	Reed Switch Clamp
75	1	Belly Pan
76	3	Wire Tie
77	8	8" Tie
78	2	15" Tie
79	4	Releasable Tie
80	1	Left Upright Cover
81	2	Handrail Cap
82	1	Left Handrail
83	1	Right Handrail
84	1	Left Upright
85	1	Right Upright
86	1	Right Upright Cover
87	1	Upright Wire
88	1	Left Base Cover
89	2	Base Cap
90	4	Base Foot
91	1	Right Base Cover
92	2	Caution Decal
93	1	Incline Wire
94	2	Base Foot Spacer
95	1	Base
96	2	Wheel
97	1	Incline Motor
98	1	Incline Motor Spacer
99	1	Key/Clip
100	2	Cable Tie

Key No.	Qty.	Description
101	1	Console
102	1	Console Frame
103	1	Tray
104	1	Module Housing
105	2	Console Clamp
106	1	Console Base
107	1	Crossbar
108	1	Access Door
109	1	Electronic Bracket
110	1	Filter
111	1	Transformer
112	2	Motor Bushing
113	1	Motor Isolator
114	1	Power Cord Adapter
115	1	Chest Pulse Strap
116	4	#8 x 1/2" Module Screw
*	–	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

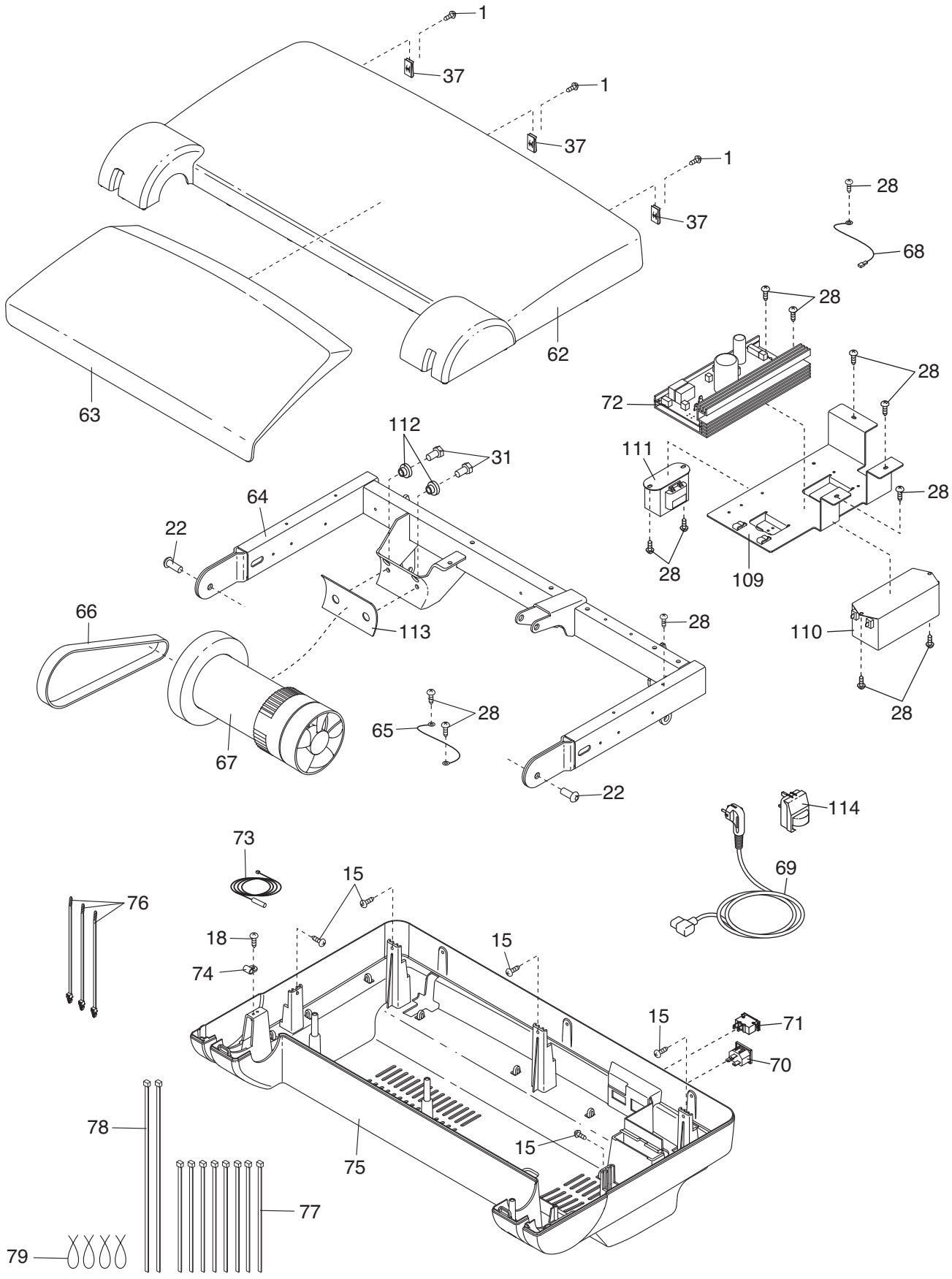
EXPLODED DRAWING A—Model No. PETL10810.0

R0810A



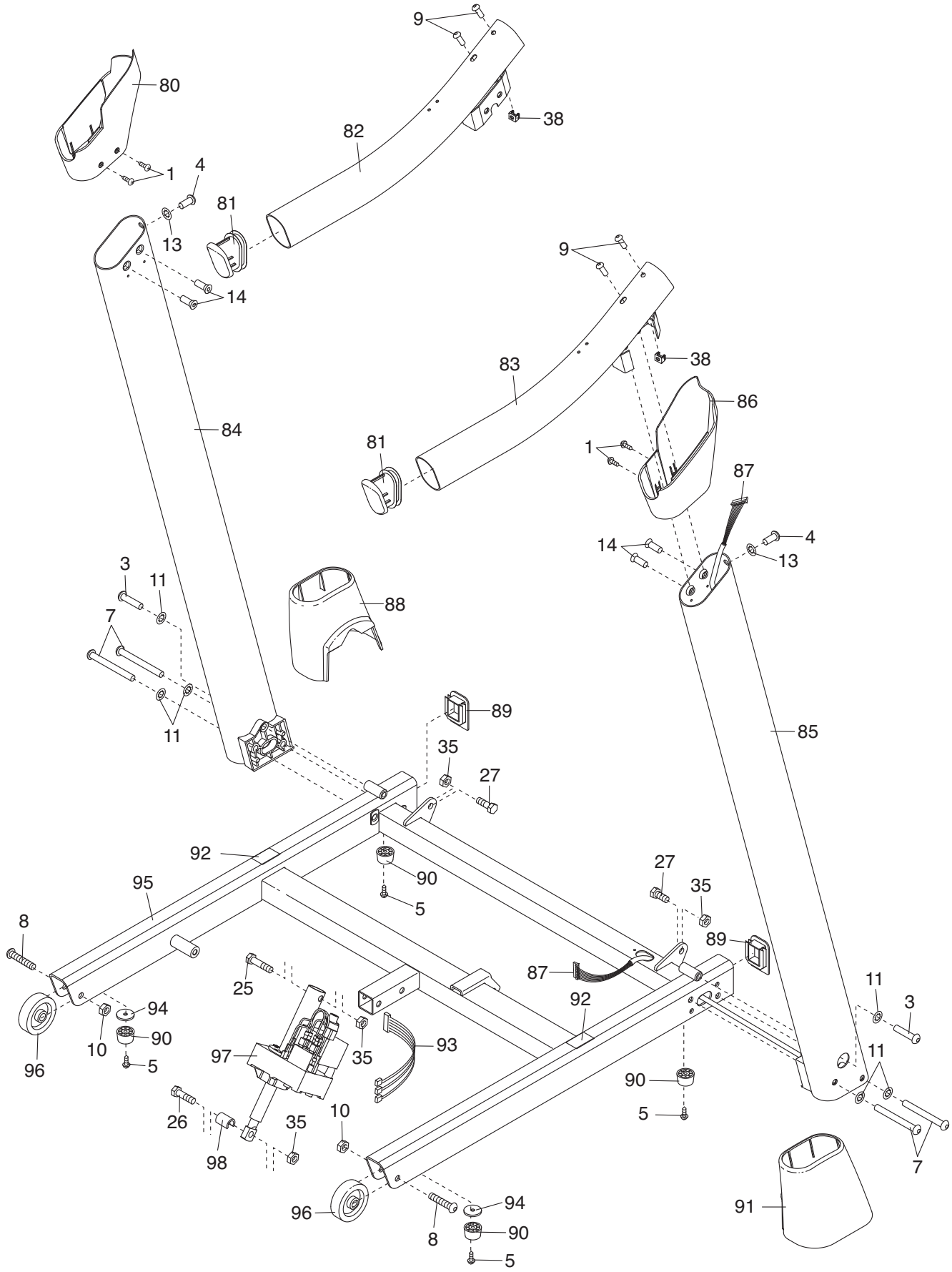
EXPLODED DRAWING B—Model No. PETL10810.0

R0810A



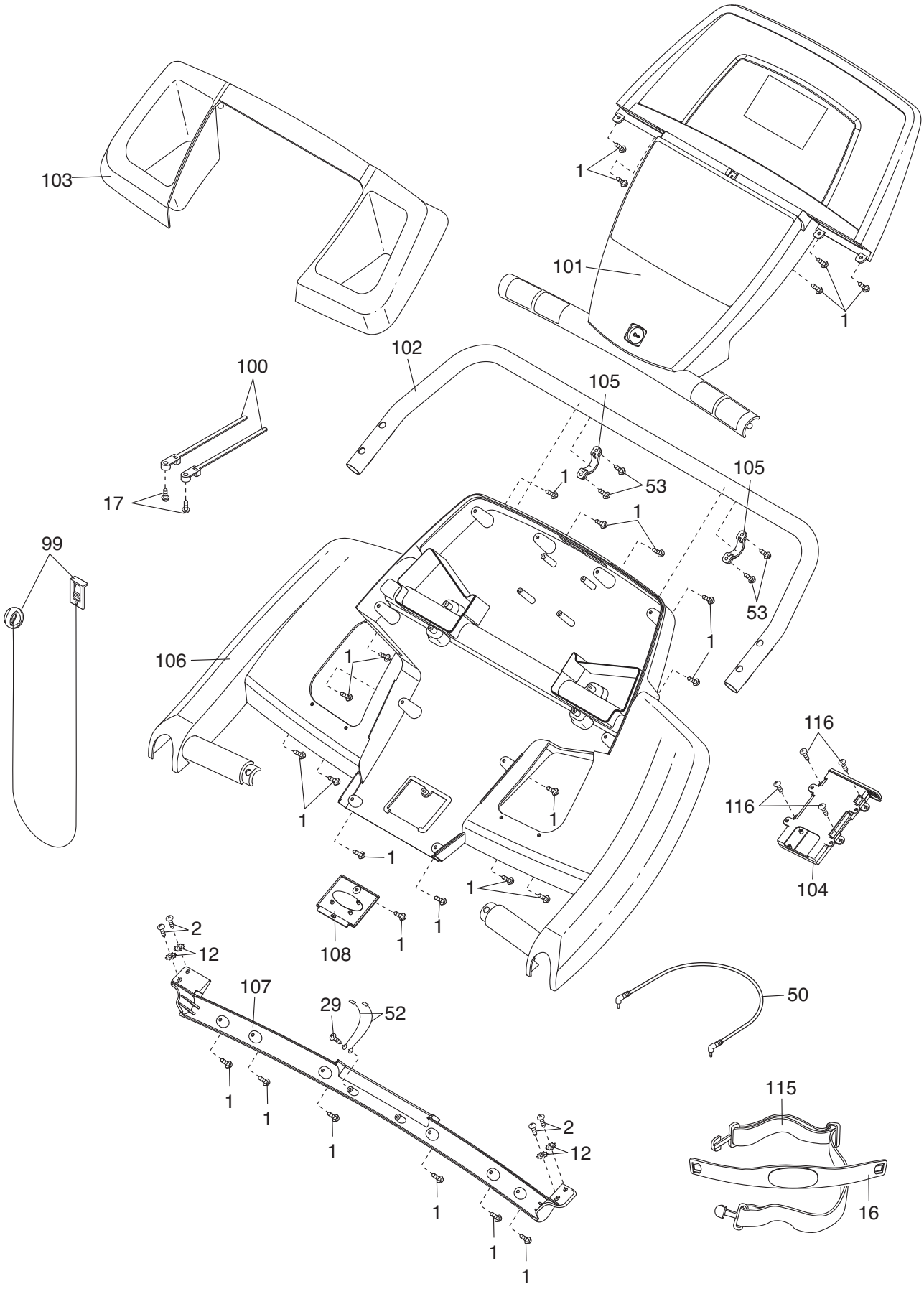
EXPLODED DRAWING C—Model No. PETL10810.0

R0810A



EXPLODED DRAWING D—Model No. PETL10810.0

R0810A



ORDERING REPLACEMENT PARTS

To order replacement parts, see the front cover of this manual. To help us assist you, please be prepared to provide the following information when contacting us:

- the model number and the serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

Part No. 295454 R0810A

Printed in China © 2010 ICON IP, Inc.